



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12013	60/66
2.	Visual Inspection	OK - 3.5 mm (S. Jumbo)	Drugs - 91361
3.	Pellet Die No.	12969	UT-OK
4.	Hardened by	Lark Penny	Relief - OK
5.	Received by after hardening (Name)	Janji	(4-4) 2 13 mm
6.	Hardness achieved on 1 st side	49.4 - 49.6 HR [ⓐ]	Relief @ 4.0 6 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.7 HR [ⓐ]	Re - Counter - OK
8.	Ovality after hardening 1 st side	(1.7) mm [Recounter die due to]	PID - 970 mm
9.	Ovality after hardening 2 nd side	(1.8) mm ovality	Tapping M24
10.	Outside Diameter	1032 mm	Deep - 36.5 mm
11.	Inside Diameter	900 mm	Tapping M10
12.	Width of die	375 mm	Holes - 15
Inspected By (Sign) & Date		Janji 12/8/24	
1.	Finish Fitting size 1 st side	1030 + .10 + .11 mm Tapper 3°	
2.	Finish Fitting size 2 nd side	1030 - .09 + .10 mm Tapper 3°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 12/8/24	
1.	Supplied to (Customer Name)	Sneha Form, A-P	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 12/8/24	

Satsr
12/8/24

Reviewed by (Engineer-CNC)

Manager-CNC