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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9875 to 10055	38110
2.	Visual Inspection	OK - 4.0 mm (Series)	Dwg No - harkstd
3.	Pellet Die No.	9803	U7-OK
4.	Hardened by	hark for new	Relief - OK
5.	Received by after hardening (Name)	Jayjiv	(D-2) > 6 mm
6.	Hardness achieved on 1 st side	50.2 - 50.1 HR	Relief 04.5 2 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.3 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping No. of
12.	Width of die	122 mm	Holes - 8

Inspected By (Sign) & Date

Jayjiv 7/8/23

1.	Finish Fitting size 1 st side	489 ± 0.02 ± 0.02 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.05 ± 0.04 mm	
3.	Finish size made by	←	

Inspected By (Sign) & Date

Jayjiv 7/8/23

1.	Supplied to (Customer Name)	Ajmani BioTech, P.O. Vaibhaw Poultech, Bihar	
2.	Dispatch Date	←	

Reported By (Sign) & Date

Jayjiv 7/8/23

(Signature)
7/8/23

Reviewed by (Engineer-CNC)

Manager-CNC