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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9966	34/10
2.	Visual Inspection	OK - 2.8 mm CS&W	Draw Dwg No - 9980 A/B
3.	Pellet Die No.	10003	WT-OK
4.	Hardened by	Lark Fenner	Relief - OK
5.	Received by after hardening (Name)	Janjan	(3-3) 3.22 mm
6.	Hardness achieved on 1 st side	50.6 - 10.8 HR _C	3.16 mm
7.	Hardness achieved on 2 nd side	50.4 - 10.4 HR _C	Counter - OK
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping dia of
12.	Width of die	222 mm	hole - 12

Inspected By (Sign) & Date

Janjan 7/8/23

1. Finish Fitting size 1st side

618.5 ± 0.3 7.04 mm taper 12°

2. Finish Fitting size 2nd side

618.5 ± 0.4 7.04 mm taper 12°

3. Finish size made by

Inspected By (Sign) & Date

Janjan 7/8/23

1. Supplied to (Customer Name)

Global Agro Products, Nepal

2. Dispatch Date

Reported By (Sign) & Date

Janjan 7/8/23

[Signature]
7/8/23

Reviewed by (Engineer-CNC)

Manager-CNC