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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12415	30/38/60
2.	Visual Inspection	OK - 4.0 mm C r (rmbd)	h no 727 1/4
3.	Pellet Die No.	12437	UT-OK
4.	Hardened by	Lark Company	Roll - OK
5.	Received by after hardening (Name)	Jayjeer	φ4.5 ± 30 μm
6.	Hardness achieved on 1 st side	50.0 - 50.0 HR	φ5.0 ± 28 μm
7.	Hardness achieved on 2 nd side	50.0 - 50.2 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.8) mm @	PCD - 725 mm
9.	Ovality after hardening 2 nd side	(0.8) mm @	Tapping M20
10.	Outside Diameter	780 mm	Deep - 29.5 mm
11.	Inside Diameter	660 mm	Tapping H0.05
12.	Width of die	324 mm	July - 12

Inspected By (Sign) & Date

Jayjeer 2/8/24

1. Finish Fitting size 1st side

790 ± 0.8 ± 0.12 mm

Lead out - 5.0

2. Finish Fitting size 2nd side

790 ± 1.0 ± 0.12 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjeer 2/8/24

1. Supplied to (Customer Name)

Godrej Agrovet, PB

2. Dispatch Date

Reported By (Sign) & Date

Jayjeer 2/8/24

Satyam 2/8/24

Reviewed by (Engineer-CNC)

Manager-CNC