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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

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| Form No. | CNC/QA/FM/03 |
| Rev. No. | 01 |
| Rev. Date | 31-07-2013 |

Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No. | Check Parameter | Specification Observations | Remarks |
|----------------------------|--|---------------------------------|-----------------------------|
| 1. | Work order No. | 12428 | 40/50 |
| 2. | Visual Inspection | OK - 3.8 mm (M. Lumber) | Profil Bongster-12501 MP |
| 3. | Pellet Die No. | 12538 | UT-elo |
| 4. | Hardened by | hark seney | Relief ok |
| 5. | Received by after hardening (Name) | Jayjir | (3-3) 3 14 mm |
| 6. | Hardness achieved on 1 st side | 49.7 - 49.8 HR | Relief 4.3 S 10 mm |
| 7. | Hardness achieved on 2 nd side | 49.4 - 49.7 HR | Counter- ok |
| 8. | Ovality after hardening 1 st side | (0.8) mm | ROD - 640 mm |
| 9. | Ovality after hardening 2 nd side | (0.5) mm | Tapping M20 |
| 10. | Outside Diameter | 700 mm | Deep - 18.5 mm |
| 11. | Inside Diameter | 600 mm | Tapping No of |
| 12. | Width of die | 222 mm | Hole - 6 |
| Inspected By (Sign) & Date | | Jayjir 1/8/24 | |
| 1. | Finish Fitting size 1 st side | 690 ± 0.08 ± 0.09 mm Tapper 12° | |
| 2. | Finish Fitting size 2 nd side | 690 ± 0.09 ± 0.10 mm Tapper 12° | |
| 3. | Finish size made by | | |
| Inspected By (Sign) & Date | | Jayjir 1/8/24 | |
| 1. | Supplied to (Customer Name) | Bongmati Agro, Mahanadhor | |
| 2. | Dispatch Date | | |
| Reported By (Sign) & Date | | Jayjir 1/8/24 | |

Jayjir
1/8/24

Reviewed by (Engineer-CNC)

Manager-CNC