

8897

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12393	43/80
2.	Visual Inspection		OK - 4.5 mm (SS&W)	Edging like hole
3.	Pellet Die No.		2404	UT OK
4.	Hardened by		Herb Kumar	Relief - OK
5.	Received by after hardening (Name)		Jayjir	(3-3) 2 12 mm
6.	Hardness achieved on 1 st side		52.1 - 52.3 HR	Relief @ 5.0 3 7 mm
7.	Hardness achieved on 2 nd side		52.0 - 52.3 HR	Counter - OK
8.	Ovality after hardening 1 st side		(0.2) mm	PCD - 56.5 mm
9.	Ovality after hardening 2 nd side		(0.5) mm	Tapping M20
10.	Outside Diameter		620 mm	Depth - 12.5 mm
11.	Inside Diameter		520 mm	Tapping Hole
12.	Width of die		222 mm	Hole - 12

Inspected By (Sign) & Date

Jayjir 29/7/24

1. Finish Fitting size 1st side

6104, all part 5 mm

2. Finish Fitting size 2nd side

6104, all part 4.5 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjir 29/7/24

1. Supplied to (Customer Name)

Janta feeds, HR

2. Dispatch Date

Reported By (Sign) & Date

Jayjir 29/7/24

Jayjir 29/7/24
Reviewed by (Engineer-CNC)

Manager-CNC