

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		12392	27/66, 25/30/66 320 AD P. 6
3.	Pellet Die No.		OK - 6.0 mm (M. Number) 12995	3/10/66 J.T. - OK
4.	Hardened by		Lark Finney	Relief - OK
5.	Received by after hardening (Name)		Jayjir	0.70 I = 39
6.	Hardness achieved on 1 st side		50.1 - 50.2 HB	0.65 II = 41
7.	Hardness achieved on 2 nd side		50.1 - 50.4 HB	0.70 = 36
8.	Ovality after hardening 1 st side		10.5 mm	Counter - OK 30
9.	Ovality after hardening 2 nd side		10.3 mm	RCD - 619 mm
10.	Outside Diameter		680 mm	Tapping M16
11.	Inside Diameter		84.1 +0.7 +1.14 +1.05 +1.13 mm	Deep - 31-6 mm
12.	Width of die		195 mm	Tapping M16

Inspected By (Sign) & Date

Jayjir 29/7/24

Mohy 2'

1. Finish Fitting size 1st side

690.14 ± 0.2 ± 0.9 mm Tappet 8'

2. Finish Fitting size 2nd side

690.12 ± 0.11 ± 1.12 mm Tappet 8'

3. Finish size made by

Inspected By (Sign) & Date

Jayjir 29/7/24

1. Supplied to (Customer Name)

Krishna Industrial, PB

2. Dispatch Date

Reported By (Sign) & Date

Jayjir 29/7/24

Sotya
30/7/24

Reviewed by (Engineer-CNC)

Manager-CNC