

8828



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		In to 12490	44/50
3.	Pellet Die No.		ok - 4.0 mm (SS60)	longer hole 129
4.	Hardened by		12614	UT-OK
5.	Received by after hardening (Name)		Lark Finnu	Relief - ok
6.	Hardness achieved on 1 st side		Jayjin	(3-3) 2.14 mm
7.	Hardness achieved on 2 nd side		50.5 - 50.7 HRC	Relief @ 4.5 6 mm
8.	Ovality after hardening 1 st side		50.5 - 50.2 HRC	Counters - ok
9.	Ovality after hardening 2 nd side		(0.4) mm	810 - 565 mm
10.	Outside Diameter		(0.4) mm	Tapping #120
11.	Inside Diameter		620 mm	Deep - 18.4 mm
12.	Width of die		520 mm	Tapping Ho of
			222 mm	Holes - 12

Inspected By (Sign) & Date *Jayjin 29/7/14*

1. Finish Fitting size 1st side 610 + .04 + .04 mm

2. Finish Fitting size 2nd side 610 + .04 + .05 mm

3. Finish size made by _____

Inspected By (Sign) & Date *Jayjin 29/7/14*

1. Supplied to (Customer Name) In to Shetal Industries, Punjab

2. Dispatch Date _____

Reported By (Sign) & Date *Jayjin 29/7/14*

Jayjin 29/7/14
Reviewed by (Engineer-CNC)

Manager-CNC