

2306



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

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| Form No. | CNC/QA/FM/03 |
| Rev. No. | 01 |
| Rev. Date | 31-07-2013 |

Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No. | Check Parameter | Specification Observations | Remarks |
|----------------------------|--|-------------------------------------|---------------------------------|
| 1. | Work order No. | | |
| 2. | Visual Inspection | 12216 | 34/45/55 |
| 3. | Pellet Die No. | OK-3.5 mm (Jumbo) 12851 | Done Dwg No - 585AD |
| 4. | Hardened by | Lark firm | UT-OK |
| 5. | Received by after hardening (Name) | Jain | Relief - OK |
| 6. | Hardness achieved on 1 st side | 50.7-50.9 HR | 440 3 21mm |
| 7. | Hardness achieved on 2 nd side | 51.0-51.1 HR | 44.5 10mm |
| 8. | Ovality after hardening 1 st side | 11.4) mm | Re-counter - OK |
| 9. | Ovality after hardening 2 nd side | 10.9) mm | to ovality |
| 10. | Outside Diameter | 770 mm | Re-counter - OK PCD - 724 mm |
| 11. | Inside Diameter | 660 mm | Tapping 122 Deep - 27.5 mm |
| 12. | Width of die | 290 mm | Tapping Mandrel Hols - 12 |
| Inspected By (Sign) & Date | | Jain 26/7/24 | |
| 1. | Finish Fitting size 1 st side | 800 t, 12 t. 12 mm Tapper 10° | Conductance = 14.8 |
| 2. | Finish Fitting size 2 nd side | 800 t, 10 t. 12 mm Tapper 10° | > 15.2 mm |
| 3. | Finish size made by | | |
| Inspected By (Sign) & Date | | Jain 26/7/24 | |
| 1. | Supplied to (Customer Name) | AVCC Broiler Pvt. Ltd., Moharashtra | |
| 2. | Dispatch Date | | |
| Reported By (Sign) & Date | | Jain 26/7/24 | |

Jain 26/7/24

Reviewed by (Engineer-CNC)

Manager-CNC