

8807

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		12382 ✓	36/40
3.	Pellet Die No.	OK - 3.0 mm (Junior)	8535	ED Diameter hok 17d
4.	Hardened by	Lark Finney		117-OK
5.	Received by after hardening (Name)	Jayjin		Relief - OK
6.	Hardness achieved on 1 st side	49.3 - 49.5 HR		(2-2) 310 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HR		Relief A 3-5 4 mm
8.	Ovality after hardening 1 st side	(0.2) mm		Account - OK
9.	Ovality after hardening 2 nd side	(0.1) mm		PCD - 355 mm
10.	Outside Diameter	400 mm		Tapping M16
11.	Inside Diameter	320 mm		Deep - 19 mm
12.	Width of die	142 mm		Tapping Ho of holes - 8

Inspected By (Sign) & Date

Jayjin 26/9/24

1.	Finish Fitting size 1 st side	393 ± .05 ± .05 mm	
2.	Finish Fitting size 2 nd side	393 ± .05 ± .05 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjin 26/9/24

1.	Supplied to (Customer Name)	Meghaa Paulby, A.P	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjin 26/9/24

Saty 26/7/24

Reviewed by (Engineer-CNC)

Manager-CNC