



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9588	35/60/90
2.	Visual Inspection	ok - 6.0 mm CM. dumb	Photo Dog No-738 A+B
3.	Pellet Die No.	10775	107-OK
4.	Hardened by	hark fennier	Relief - ok
5.	Received by after hardening (Name)	J. Anjan	φ6.5 > 55 mm
6.	Hardness achieved on 1 st side	49.1 - 49.5 HRC	φ7.0 > 30 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.6 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.5) mm	ICD - 655 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M16
10.	Outside Diameter	780 mm	Deep - 22.8 mm
11.	Inside Diameter	600 mm	Tapping M10 of
12.	Width of die	291 mm	Holes - 12

Inspected By (Sign) & Date

J. Anjan 4/8/23

1.	Finish Fitting size 1 st side	700 p. 12 p. 12 mm Tapper 4°	Final size check
2.	Finish Fitting size 2 nd side	700 p. 12 p. 12 mm Tapper 4°	By - Sandeep Singh
3.	Finish size made by	_____	Lethe ap

Inspected By (Sign) & Date

J. Anjan 4/8/23

Signo

1.	Supplied to (Customer Name)	Horia cat wood, Hujoret	
2.	Dispatch Date	_____	

Reported By (Sign) & Date

J. Anjan 4/8/23

[Signature]
4/8/23

Reviewed by (Engineer-CNC)

Manager-CNC