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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12319	34/10
2.	Visual Inspection	OK - 3.0 mm (M-Fumbo)	Relief 12/10/AD
3.	Pellet Die No.	12420	UT-OK
4.	Hardened by	Wark, Penny	Relief - OK
5.	Received by after hardening (Name)	Jayja	(3-3) 3 22 mm
6.	Hardness achieved on 1 st side	49.4 - 49.7 HRC (A)	Relief 3.5 3 16 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.5 HRC (A)	Center OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	700 mm	Deep - 18.5 mm
11.	Inside Diameter	600 mm	Tapping M16
12.	Width of die	222 mm	Holder 12
Inspected By (Sign) & Date		Jayja 16/7/24	-
1.	Finish Fitting size 1 st side	690 ± 10 ± 40 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	690 ± 10 ± 40 mm Tapper 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayja 16/7/24	
1.	Supplied to (Customer Name)	Sandhu feeds, HR	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayja 16/7/24	

Jayja 16/7/24

1002 - CW/PNK

Reviewed by (Engineer-CNC)

Manager-CNC