

8762



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12295	35/40
2.	Visual Inspection	OK - 3.2 mm (SEW)	In con Dingab - 88/AD
3.	Pellet Die No.	12731	UT-OK
4.	Hardened by	hork fernny	Reluf - OK
5.	Received by after hardening (Name)	Janji	(2-2) 3 8 mm
6.	Hardness achieved on 1 st side	50.0 - 50.0 HRC	3 5 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC	count - OK
8.	Ovality after hardening 1 st side	(0.1) mm	ROD - 4.75 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping Ø 3/4"
10.	Outside Diameter	500 mm	Deep - 18.8 mm
11.	Inside Diameter	420 mm	Tapping Ho of
12.	Width of die	173 mm	Hols - 8

Inspected By (Sign) & Date

Janji 16/7/14

1. Finish Fitting size 1st side

488.7 ± .10 ± .10 mm

2. Finish Fitting size 2nd side

488.7 ± .10 ± .11 mm

3. Finish size made by

Inspected By (Sign) & Date

Janji 16/7/14

1. Supplied to (Customer Name)

Sanyukta foods, A.P

2. Dispatch Date

Reported By (Sign) & Date

Janji 16/7/14

Janji 16/7/14

1002 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC