

8751



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12287 to 12334	45/10
2.	Visual Inspection		ok - 6.0 mm (SSAW)	Previ. Dongrb- 3880/14
3.	Pellet Die No.		12604	07-ok
4.	Hardened by		Lark Remey	Relief - ok
5.	Received by after hardening (Name)		Jayju	(3-3) 2 11 mm
6.	Hardness achieved on 1 st side		50.4 - 50.3 HRC	Relief 6.5, 3 5 mm
7.	Hardness achieved on 2 nd side		49.4 - 49.2 HRC	Counter - ok
8.	Ovality after hardening 1 st side		(0.1) mm	R.D - 565 mm
9.	Ovality after hardening 2 nd side		(0.1) mm	Tapping M20
10.	Outside Diameter		620 mm	Deep - 18.5 mm
11.	Inside Diameter		520 mm	Tapping M16
12.	Width of die		222 mm	Hole - 12

Inspected By (Sign) & Date

Jayju 13/7/24

1. Finish Fitting size 1st side

618.5 \pm 0.3 p.cu mm Tapper 12°

2. Finish Fitting size 2nd side

618.5 \pm 0.3 p.cu mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Jayju 13/7/24

1. Supplied to (Customer Name)

Mangam Knight, U.P. to same, U.P.

2. Dispatch Date

Reported By (Sign) & Date

Jayju 13/7/24

Satish 13/7/24

Reviewed by (Engineer-CNC)

Manager-CNC