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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		12241	35145/80
3.	Pellet Die No.	ok - 8.0 mm (44 mm)		Ph 02 Dmg No - 700 A/B
4.	Hardened by	12076		WT - ok
5.	Received by after hardening (Name)	Lark Permy		Relief - ok
6.	Hardness achieved on 1 st side	Jain		Ø 8.5 = 45 mm
7.	Hardness achieved on 2 nd side	48.1 - 48.6 HR		Ø 9.0 = 35 mm
8.	Ovality after hardening 1 st side	48.1 - 48.3 HR		Counter - ok
9.	Ovality after hardening 2 nd side	(0.2) mm		PCD - 650 mm
10.	Outside Diameter	(0.7) mm		Tapping M16
11.	Inside Diameter	730 mm		Deep - 38.4 mm
12.	Width of die	572 mm		Tapping No of Holes - 6 one side
Inspected By (Sign) & Date		Jain 6/7/24		
1.	Finish Fitting size 1 st side	630 +1.05 -1.07 mm		one slot
2.	Finish Fitting size 2 nd side	730 ± 1.10 ± 1.10 mm		36 X 19 mm
3.	Finish size made by			
Inspected By (Sign) & Date		Jain 6/7/24		
1.	Supplied to (Customer Name)	for Bagati, U.P.		
2.	Dispatch Date			
Reported By (Sign) & Date		Jain 6/7/24		

Satya 6/7/24

Reviewed by (Engineer-CNC)

Manager-CNC