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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		In to 12371	35/50
2.	Visual Inspection		OK - 3.5 mm (SSAW)	35/50 me 9580 A
3.	Pellet Die No.		12586	OK
4.	Hardened by		Lark Furnace	Relief - OK
5.	Received by after hardening (Name)		Janjan	(3-3) > 18 mm 3 15 mm
6.	Hardness achieved on 1 st side		50.1 - 50.0 HR	Relief 4.0
7.	Hardness achieved on 2 nd side		50.0 - 49.9 HR	Counter - OK
8.	Ovality after hardening 1 st side		(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping M20
10.	Outside Diameter		620 mm	Deep - 180 mm
11.	Inside Diameter		520 mm	Tapping M16
12.	Width of die		222 mm	Holes - 12
Inspected By (Sign) & Date		Janjan 31/7/24		
1.	Finish Fitting size 1 st side	618.5 x .04 x .04 mm Tapper 12°		
2.	Finish Fitting size 2 nd side	618.5 x .04 x .04 mm Tapper 12°		
3.	Finish size made by			
Inspected By (Sign) & Date		Janjan 31/7/24		
1.	Supplied to (Customer Name)	In to Vaibhav Politech, MR		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjan 31/7/24		

Saty
31/7/24
Reviewed by (Engineer-CNC)

Manager-CNC