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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12208	50/50
2.	Visual Inspection		ok - 2.0 mm (center)	Done Dong no 13760 AB
3.	Pellet Die No.		12322	UT-OK
4.	Hardened by		herk penny	Relief - ok
5.	Received by after hardening (Name)		Jayjun	(2-2) 3 4 mm
6.	Hardness achieved on 1 st side		50.4 - 50.2 HRC	Relief 8-5 5 HRC
7.	Hardness achieved on 2 nd side		50.5 - 50.2 HRC	Counter - ok
8.	Ovality after hardening 1 st side		(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side		(0.1) mm	Tapping M20
10.	Outside Diameter		520 mm	Depth - 16.5 mm
11.	Inside Diameter		420 mm	Tapping M16
12.	Width of die		158 mm	Holes - 8
Inspected By (Sign) & Date		Jayjun 5/7/14		
1.	Finish Fitting size 1 st side	489 ± 0.03 ± 0.04 mm		
2.	Finish Fitting size 2 nd side	489 ± 0.03 ± 0.05 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jayjun 5/7/14		
1.	Supplied to (Customer Name)	Lark Engg, HR		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jayjun 5/7/14		

Satyam
6/7/14

Reviewed by (Engineer-CNC)

Manager-CNC