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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12249	29/40
2.	Visual Inspection	ok - 3.0 mm (center)	the co 7592A
3.	Pellet Die No.	11842	UT-OK
4.	Hardened by	hark pany	Relief - ok
5.	Received by after hardening (Name)	Janjua	(2-2) 3 14 mm 3
6.	Hardness achieved on 1 st side	48.6 - 49.0 HRC ^(A)	Relief 3.5 11 mm
7.	Hardness achieved on 2 nd side	48.7 - 49.0 HRC ^(B)	center - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 455 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping $\phi 3/4"$
10.	Outside Diameter	500 mm	Deep 20.5 mm
11.	Inside Diameter	420 mm	Tapping Holes
12.	Width of die	158 mm	Holes - 8
Inspected By (Sign) & Date		Janjua 4/7/24	
1.	Finish Fitting size 1 st side	489 \pm .12 \pm .12 mm	
2.	Finish Fitting size 2 nd side	489 \pm .09 \pm .12 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janjua 4/7/24	
1.	Supplied to (Customer Name)	Agroster, Arson	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janjua 4/7/24	

Janjua
4/7/24

Reviewed by (Engineer-CNC)

Manager-CNC