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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		40155
2.	Visual Inspection	12217 ok - 4.0 mm (SEW)	1078AMB
3.	Pellet Die No.	12784	UT-OK
4.	Hardened by	Lark Punjab	Relief - ok
5.	Received by after hardening (Name)	Jaujan	(2-2) 3 18mm
6.	Hardness achieved on 1 st side	49.2-49.5 HRC (A)	Relief 4.5 3 15mm
7.	Hardness achieved on 2 nd side	49.6-49.3 HRC (B)	Counter - ok
8.	Ovality after hardening 1 st side	(0.3) mm	RCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 3/4"
10.	Outside Diameter	530 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	182 mm	Holes - 8
Inspected By (Sign) & Date		Jaujan 4/7/24	
1.	Finish Fitting size 1 st side	496.37.12 7.12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	496.37.12 7.12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		Letter - op
Inspected By (Sign) & Date		Jaujan 4/7/24 Sign - SETHI	
1.	Supplied to (Customer Name)	Megataraj, Agarwal, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Jaujan 4/7/24	

Sethi
4/7/24
Reviewed by (Engineer-CNC)

Manager-CNC