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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10587 do 12307	33/50
2.	Visual Inspection	OK - 3.0 mm (SSEW)	Dry to hatched
3.	Pellet Die No.	10850	UT-OK
4.	Hardened by	hark Pansy	Relief - OK
5.	Received by after hardening (Name)	Jayjeer	(3-3) → 23 mm
6.	Hardness achieved on 1 st side	48.7 - 49.2 HRC (A)	3 17 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.2 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jayjeer 4/7/24	
1.	Finish Fitting size 1 st side	610 ± 0.03 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjeer 4/7/24	
1.	Supplied to (Customer Name)	Ankita Bulbry, Maharashtra, to Global, Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjeer 4/7/24	

Reviewed by (Engineer-CNC)
 Jayjeer
 4/10/24

Manager-CNC