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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11331 to 12307	44/50
2.	Visual Inspection	ok - 4.0 mm (SS&W)	Ding on hole side
3.	Pellet Die No.	11627	UT-OK
4.	Hardened by	hark panny	Relief - ok
5.	Received by after hardening (Name)	Jayjeer	(3-3) ± 14mm
6.	Hardness achieved on 1 st side	51.1 - 52.9 HRC	5 6mm
7.	Hardness achieved on 2 nd side	52.3 - 53.4 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep 718.8 mm
11.	Inside Diameter	520 mm	Tapping Hole of
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Jayjeer 4/7/14	
1.	Finish Fitting size 1 st side	610 ± 0.03 ± 0.03 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.04 ± 0.05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayjeer 4/7/14	
1.	Supplied to (Customer Name)	SVA Grotta, WB, Global, Nepal	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayjeer 4/7/14	

Satya 4/7/14

Reviewed by (Engineer-CNC)

Manager-CNC