



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9683	29/50 Run of
2.	Visual Inspection	ok - 3.0 mm (M.dumber)	Dmg No - 245 AM
3.	Pellet Die No.	9838	UT=OK
4.	Hardened by	Lark Finney	Relief - ok
5.	Received by after hardening (Name)	Jaujan	(3-3) 2 2 4 mm
6.	Hardness achieved on 1 st side	50.1 - 50.1 HRC	3 2 1 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HRC	Green try - ok
8.	Ovalty after hardening 1 st side	(0.4) mm	PCD - 640 mm
9.	Ovalty after hardening 2 nd side	(0.4) mm	Tapping H20
10.	Outside Diameter	700 mm	Deep - 18.8 mm
11.	Inside Diameter	600 mm	Tapping H0 af
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jaujan 3/8/23

1. Finish Fitting size 1st side

690 + .10 + .11 mm Tapper 12°

2. Finish Fitting size 2nd side

690 + .12 + .12 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 3/8/23

1. Supplied to (Customer Name)

Dankin Rods, W.B

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 3/8/23

Reviewed by (Engineer-CNC)

Manager-CNC