

8708



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

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| Form No. | CNC/QA/FM/03 |
| Rev. No. | 01 |
| Rev. Date | 31-07-2013 |

Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No. | Check Parameter | Specification Observations | Remarks |
|----------------------------|--|-----------------------------------|------------------|
| 1. | Work order No. | 12107 | 55/60 |
| 2. | Visual Inspection | ok - 4.0 mm (SSCW) | Done per 92544 |
| 3. | Pellet Die No. | 12471 | UT-OK |
| 4. | Hardened by | work perney | Relief - ok |
| 5. | Received by after hardening (Name) | Janjan | (3-3) > 13mm |
| 6. | Hardness achieved on 1 st side | 49.3 - 48.6 HRC @ | Relief 4.5 3 5mm |
| 7. | Hardness achieved on 2 nd side | 49.8 - 49.9 HRC | center - ok |
| 8. | Ovality after hardening 1 st side | (0.4) mm | PCD - 565 mm |
| 9. | Ovality after hardening 2 nd side | (0.3) mm | Tapping +120 |
| 10. | Outside Diameter | 640 mm | Deep - 18.5 mm |
| 11. | Inside Diameter | 520 mm | Tapping 10 of |
| 12. | Width of die | 222 mm | Holes - 12 |
| Inspected By (Sign) & Date | | Janjan 3/7/24 | |
| 1. | Finish Fitting size 1 st side | 618.5 ± 0.05 ± 0.05 mm Tapper 12' | |
| 2. | Finish Fitting size 2 nd side | 618.5 ± 0.04 ± 0.04 mm Tapper 12' | |
| 3. | Finish size made by | _____ | |
| Inspected By (Sign) & Date | | Janjan 3/7/24 | |
| 1. | Supplied to (Customer Name) | Kykichic, Kambak | |
| 2. | Dispatch Date | _____ | |
| Reported By (Sign) & Date | | Janjan 3/7/24 | |

Janjan
3/7/24

(Engineer-CNC)

Manager-CNC