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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12048	30/45
2.	Visual Inspection	ok - 4.0 mm (Finish)	Rev. No. 1060 AMB
3.	Pellet Die No.	12639	OT-OK
4.	Hardened by	R.R. Heat	Relief - ok
5.	Received by after hardening (Name)	Jayjin	(2.2) 3 19 mm
6.	Hardness achieved on 1 st side	58.8 - 59.1 HRC	Relief of 4.5 3 15 mm
7.	Hardness achieved on 2 nd side	59.2 - 59.5 HRC	Count - ok
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 360, 355
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M12, Ø3.4"
10.	Outside Diameter	405 mm	Dep - 18.6 mm
11.	Inside Diameter	315 mm	Tapping Hoop
12.	Width of die	145 mm	Holes - 8

Inspected By (Sign) & Date

Jayjin 31/7/24

1.	Finish Fitting size 1 st side	386.2 ± .09 ± .10 mm
2.	Finish Fitting size 2 nd side	386.2 ± .11 ± .11 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jayjin 31/7/24

1.	Supplied to (Customer Name)	Kapila Krishi, W.P.
2.	Dispatch Date	

Reported By (Sign) & Date

Jayjin 31/7/24

Jayjin 31/7/24

Reviewed by (Engineer-CNC)

Manager-CNC