

8696



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	In to 12268	35/50
3.	Pellet Die No.	OK - 3.0 mm (M. dubo)	Relief - ok
4.	Hardened by	11226	(3-3) 2/1 mm
5.	Received by after hardening (Name)	Lark Finney	3 15 mm
6.	Hardness achieved on 1 st side	49.5 - 49.7 HRc	Relief 3.5
7.	Hardness achieved on 2 nd side	49.4 - 49.6 HRc	Re - Counter - ok
8.	Ovality after hardening 1 st side	(1.3) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	due to ovality Tapping H20
10.	Outside Diameter	700 mm	Deep - 19 mm
11.	Inside Diameter	600 mm	Tapping H20
12.	Width of die	222 mm	Hols - 12

Inspected By (Sign) & Date

Jayfar 2/7/24

1.	Finish Fitting size 1 st side	690 \pm .12 \pm .12 mm Tapper 60°
2.	Finish Fitting size 2 nd side	690 \pm .12 \pm .12 mm Tapper 60°
3.	Finish size made by	

Inspected By (Sign) & Date

Jayfar 2/7/24

1.	Supplied to (Customer Name)	In to sumangal, Maharashtra
2.	Dispatch Date	

Reported By (Sign) & Date

Jayfar 2/7/24

31/7/24

Reviewed by (Engineer-CNC)

Manager-CNC