



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12161	27/45
2.	Visual Inspection		ok - 410 mm (standard)	Dring No - 483A/B
3.	Pellet Die No.		12768	UT-OK
4.	Hardened by		herk fernu	Relief-OK
5.	Received by after hardening (Name)		Jayjin	(2-2) = 24 mm
6.	Hardness achieved on 1 st side		49.6 - 49.7 HRC	Relief 4-5 20 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.2 HRC	Counter-OK
8.	Ovality after hardening 1 st side		(0.1) mm	PCD - 350 mm
9.	Ovality after hardening 2 nd side		(0.1) mm	Tapping 1/12"
10.	Outside Diameter		400 mm	Deep - 14.5 mm
11.	Inside Diameter		310 mm	Tapping Ho of Holes - 8
12.	Width of die		134 mm	
Inspected By (Sign) & Date		Jayjin 1/7/24		
1.	Finish Fitting size 1 st side	385 7.10 9.11 mm		
2.	Finish Fitting size 2 nd side	385 7.10 9.10 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jayjin 1/7/24		
1.	Supplied to (Customer Name)	Bhawani Agro, Rajasthan		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jayjin 1/7/24		

Sotso
1/7/24

Reviewed by (Engineer-CNC)

Manager-CNC