



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12111	37150
2.	Visual Inspection	ok - 3.2 mm (M-Jumbo)	Proct Dongro 245A
3.	Pellet Die No.	12415	127-ak
4.	Hardened by	hark kumar	Relief - ak
5.	Received by after hardening (Name)	Jayjir	(3-3) > 20 mm
6.	Hardness achieved on 1 st side	49.8 - 49.9 HRC	Relief 3.8 5 13 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HRC	Counter - ak
8.	Ovality after hardening 1 st side	(0.8) mm @	RCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.8) mm ^	Tapping M20
10.	Outside Diameter	700 mm	Dep - 20.6 mm
11.	Inside Diameter	600 mm	Tapping Hoef
12.	Width of die	292 mm	Holes - 12

Inspected By (Sign) & Date

Jayjir 1/7/24

1. Finish Fitting size 1st side

690 + 0.10 p. 10 mm Tapper 12°

2. Finish Fitting size 2nd side

690 + 0.08 p. 07 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Jayjir 1/7/24

1. Supplied to (Customer Name)

Kannada Seeds, Karnataka

2. Dispatch Date

Reported By (Sign) & Date

Jayjir 1/7/24

Satya 1/7/24

Reviewed by (Engineer-CNC)

Manager-CNC