



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12170	45/45
2.	Visual Inspection	OK - 8.0 mm (Junior)	Qty No. 1.8.9.2.1030
3.	Pellet Die No.	12241	Rev: 00 U7 20k
4.	Hardened by	Lark Forance	Relief OK
5.	Received by after hardening (Name)	Sajeev	outside (2-2).4 mm
6.	Hardness achieved on 1 st side	50.1 - 49.8 H.R.C	Inner Mill
7.	Hardness achieved on 2 nd side	48.2 - 48.2 H.R.C (A)	Coater - OK 2.60
8.	Ovality after hardening 1 st side	(0.1)	Deco. 353 mm
9.	Ovality after hardening 2 nd side	(0.1)	Tapping 2 H20
10.	Outside Diameter	395 mm	Coat 2 18.5 mm
11.	Inside Diameter	305 mm	Tapping No. of
12.	Width of die	144 mm	Holes 8 1/2
Inspected By (Sign) & Date		Saji 25/6/24	Side
1.	Finish Fitting size 1 st side	384 +.12 +.12 mm	
2.	Finish Fitting size 2 nd side	384 +.12 +.13 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Saji 25/6/24	
1.	Supplied to (Customer Name)		
2.	Dispatch Date		
Reported By (Sign) & Date		Saji 25/6/24	

Saji 25/6/24

Reviewed by (Engineer-CNC)

Manager-CNC