



LARK

LARK ENGG. CO. (INDIA) PVT. LTD

I.T.I SASOULI ROAD, YAMUNA NAGAR, PH. 91-1732-257685, 259685

SERVICE/ VISIT REPORT

Format: LEC/P-38

Project Name : M/s JK Feed

Project Location : AFTABGARH, SAFIDBN

Feed Plant:

Plant 12 TPH with 8-Silos

Plant operation:

If Automatic: YES

Type of Call

AUDIT

Name of Service Person (Lark Representative)

Haseet Singh, Vikram Kumar & Dinesh

Arrival at Site (Date / Time)

23/07/2025

Departure from Site (Date / Time)

23/07/2025

Customer Concern

Issues arises in the plant, which effects the plant output.

Action Taken

Various Observation are Entitled in the following:-

- i) ANNEXURE - I
- ii) ANNEXURE - II

Job Completion Status

Performance after completion of Job

Satisfied ()

General feedback/ comments

Client Signature with stamp

Representative)

FOR JK FEEDS

Vikram Kumar

PARTNER

8813088880

Signature of Service Person (Lark

Haseet Singh, Vikram Kumar & Dinesh

23/7/25

23/7/25

Note: During their stay you have to arrange lodging facility (free of cost) to our representative during their stay at your site.

ANNEXURE - I

- 1) Need to change the gearbox oil of Intake chain Conveyor, as it turns black.
- 2) No proper cleaning of Intake chain Conveyor Motor. Also, there is no breather plug in the gearbox of same [In Both Intake chain Conveyors]
- 3) Drive & Driven sprocket of the Intake chain Conveyor gets gritted.
- 4) Riddle of Intake chain Conveyor gets gritted, As the chain slips over the riddle. Also, the scrapers (wiper) over the chain are broken.
- 5) CAM shaft of the Hammer Mill (for fine & coarse arrangement) got disturb. (Alignment issue).
- 6) chain of Paddle Conveyor is loose as per visual observation.
- 7) There is a play in the Cam shaft rod which is connected to the movable slide of Cooler (works on sensor).
- 8) Rollers of the Crusher are gritted. Almost the surface of roller is plane, No sharpen or pointed slots. [No ^{any} groove]
- 9) Too much Hammering over the conical part of Baggins Bins
- 10) No proper cleaning of Mixer.
- 11) Medicine Hopper cylinder fork not connected to the slide gate below Medicine hopper. It rest free without any joining to slide gate through pin

- 12) Overload pneumatic flap did not work, As there is no proper connection to cylinder.
- 13) One knife cutter rod of Pellet Mill is broken from tip.
[where cutter install]
- 14) Maintenance door for flywheel of Pellet Mill is not install.
- 15) Paddle of all conditioners are grinded. There is a gap of 22mm to 25mm (approx.) in between Paddle tip & conditioner body.
- 16) Middle Conditioner Left shaft end bearing Seal kit coming out from the bearing.
- 17) Mixer bearing side [sheet with body] leakage is there due to Seal kit breakage.
- 18) One Screener body [from bottom side] is worn out.
- 19) No proper cleaning of blower motor & its bearing.
- 20) Flexible joint of blower [Near damper, from cyclone ducting to impeller] is worn out.
- 21) There is no top window for a Silo No. 8.

- 1) No breather plug install over ~~Grinding Elevator~~ Intake Elevator. Also there is a leakage of oil from Intake elevator gearbox.
- 23) No proper cleaning of Mixer elevator motor which can affect the life of motor. Same for the Grinding Elevator.
- 24) Too much dust & no greasing applied over the Lift Cable & Lift Drum.
- 25) Sensor glasses of Bagging Bin are Broken.
- 26) Lift is operated directly by the ~~Contractor~~ Contactor of the Lift Panel. Not from or by pushing push button on floor [with pressing Unit switch by slide gate] Mechanism.

ANNEXURE-II

1) As per Customer feedback, there is a very low rate of Bag filling by Bagging M/c.

2) Customer wants to Install ZSS sensors in All Elevators.

3) Customer wants to Install DIP sensor on Medicine Hopper instead of proximity sensor [CR3015DP]

4) Customer Need Interlocking of High level of Bagging Bin with Crumbler feeder, Crumbler & Chain below Crumbler. Like, whenever the High level sensor of Bagging Bin comes, at that moment chain conveyor below Crumbler, Crumbler & Crumbler feeder stops. And when the High level of Bagging Bin goes off they all started.

5) Customer want Roll shell end like Hindustan. E.g. Continuity thread type [Slot type] work at end side of Roll shell i.e. no cover inserted or plate inserted type mechanism needed. They want Elongated part with round slot which directly fit into the rear part of Pellet M/c.

6) Customer complaint about the vibrator not working which is install over Bin [Silo]